



# M100 Stopswitch

## STOPPED MOTION MONITOR

  
C US  
APPROVED  
Class II Div. 1



 **WARNING:**  
**AVERTISSEMENT:**

Do not use the M100 Stopswitch for belt slip applications!  
*N'utilisez pas l'interrupteur d'arrêt M100 pour les applications de glissement de courroie !*

## INSTALLATION INSTRUCTIONS

# OPERATION MANUAL

Part No. M1001V10F

[www.go4b.com/usa](http://www.go4b.com/usa)



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 	 <b>WARNING</b>
	<p>Rotating parts can crush, cut and entangle.</p> <p>Do NOT operate with guard removed.</p> <p>Lockout power before removing guard or servicing.</p>

 	 <b>AVERTISSEMENT</b>
	<p>Les pièces en rotation peuvent s'écraser, couper et emmêler.</p> <p>Ne PAS utiliser avec garde enlevée.</p> <p>Alimentation de verrouillage avant retirer la garde ou entretien.</p>

Dear 4B Customer:

Congratulations on your purchase. 4B appreciates your business and is pleased you have chosen our products to meet your needs.

Please read in its entirety and understand the literature accompanying the product before you place the product into service. Please read the safety precautions carefully before operating the product. With each product you purchase from 4B, there are some basic but important safety considerations you must follow to be sure your purchase is permitted to perform its design function and operate properly and safely, giving you many years of reliable service. Please read and understand the Customer Safety Responsibilities listed below. Failure to follow this safety directive and the Operation Manuals and other material furnished or referenced, may result in serious injury or death.

### ***SAFETY NOTICE TO OUR CUSTOMERS***

- A. In order to maximize efficiency and safety, selecting the right equipment for each operation is vital. The proper installation of the equipment, and regular maintenance and inspection is equally important in continuing the proper operation and safety of the product. The proper installation and maintenance of all our products is the responsibility of the user unless you have asked 4B to perform these tasks.
- B. All installation and wiring must be in accordance with Local and National Electrical Codes and other standards applicable to your industry. (Please see the article “Hazard Monitoring Equipment Selection, Installation and Maintenance” at [www.go4b.com](http://www.go4b.com).) The installation of the wiring should be undertaken by an experienced and qualified professional electrician. Failure to correctly wire any product and/or machinery can result in the product or machine failing to operate as intended, and can defeat its design function.
- C. Periodic inspection by a qualified person will help assure your 4B product is performing properly. 4B recommends a documented inspection at least annually and more frequently under high use conditions.
- D. Please see the last page of this manual for all warranty information regarding this product.

### ***CUSTOMER SAFETY RESPONSIBILITIES***

#### **1. READ ALL LITERATURE PROVIDED WITH YOUR PRODUCT**

Please read all user, instruction and safety manuals to ensure that you understand your product operation and are able to safely and effectively use this product.

#### **2. YOU BEST UNDERSTAND YOUR NEEDS**

Every customer and operation is unique, and only you best know the specific needs and capabilities of your operation. Please call the 24-hour hotline at 309-698-5611 for assistance with any questions about the performance of products purchased from 4B. 4B is happy to discuss product performance with you at any time.

### **3. SELECT A QUALIFIED AND COMPETENT INSTALLER**

Correct installation of the product is important for safety and performance. If you have not asked 4B to perform the installation of the unit on your behalf, it is critical for the safety of your operation and those who may perform work on your operation that you select a qualified and competent electrical installer to undertake the installation. The product must be installed properly to perform its designed functions. The installer should be qualified, trained, and competent to perform the installation in accordance with Local and National Electrical Codes, all relevant OSHA Regulations, as well as any of your own standards and preventive maintenance requirements, and other product installation information supplied with the product. You should be prepared to provide the installer with all necessary installation information to assist in the installation.

### **4. ESTABLISH AND FOLLOW A REGULAR MAINTENANCE AND INSPECTION SCHEDULE FOR YOUR 4B PRODUCTS**

You should develop a proper maintenance and inspection program to confirm that your system is in good working order at all times. You will be in the best position to determine the appropriate frequency for inspection. Many different factors known to the user will assist you in deciding the frequency of inspection. These factors may include but are not limited to weather conditions; construction work at the facility; hours of operation; animal or insect infestation; and the real-world experience of knowing how your employees perform their jobs. The personnel or person you select to install, operate, maintain, inspect or perform any work whatsoever, should be trained and qualified to perform these important functions. Complete and accurate records of the maintenance and inspection process should be created and retained by you at all times.

### **5. RETAIN AND REFER TO THE OPERATION MANUAL FOR 4B'S SUGGESTED MAINTENANCE AND INSPECTION RECOMMENDATIONS**

As all operations are different, please understand that your specific operation may require additional adjustments in the maintenance and inspection process essential to permit the monitoring device to perform its intended function. Retain the Operation Manual and other important maintenance and service documents provided by 4B and have them readily available for people servicing your 4B equipment. Should you have any questions, please call the free 24-hour hotline number (309-698-5611).

### **6. SERVICE REQUEST**

If you have questions or comments about the operation of your unit or require the unit to be serviced please contact the 4B location who supplied the product or send your request via fax (309-698-5615) or call us via our 24-hour hotline number in the USA (309-698-5611). Please have available product part numbers, serial numbers, and approximate date of installation. In order to assist you, after the product has been placed into service, complete the online product registration section which is accessed via our website [www.go4b.com/usa](http://www.go4b.com/usa).



## WARNING AVERTISSEMENT

- Rotating machinery can cause serious injury or death
- Always lockout and tagout the machine prior to installation
- *Les machines en rotation peuvent provoquer des blessures graves, voire la mort.*
- *Toujours verrouiller et étiqueter la machine avant l'installation*

## PRODUCT OVERVIEW

The M100 Stopswitch is a simple inductive proximity shaft speed monitoring device. The self-contained unit has a single set point, which signals when the shaft has stopped rotating. It can be used for process control, motion detection and stopped shaft indication.

An inductive sensing device located in the nose of the M100 enclosure will detect a metal target. This target can be an existing bolt head or device attached to a shaft. The M100 Stopswitch requires no calibration and provides an output when the shaft has stopped rotating.

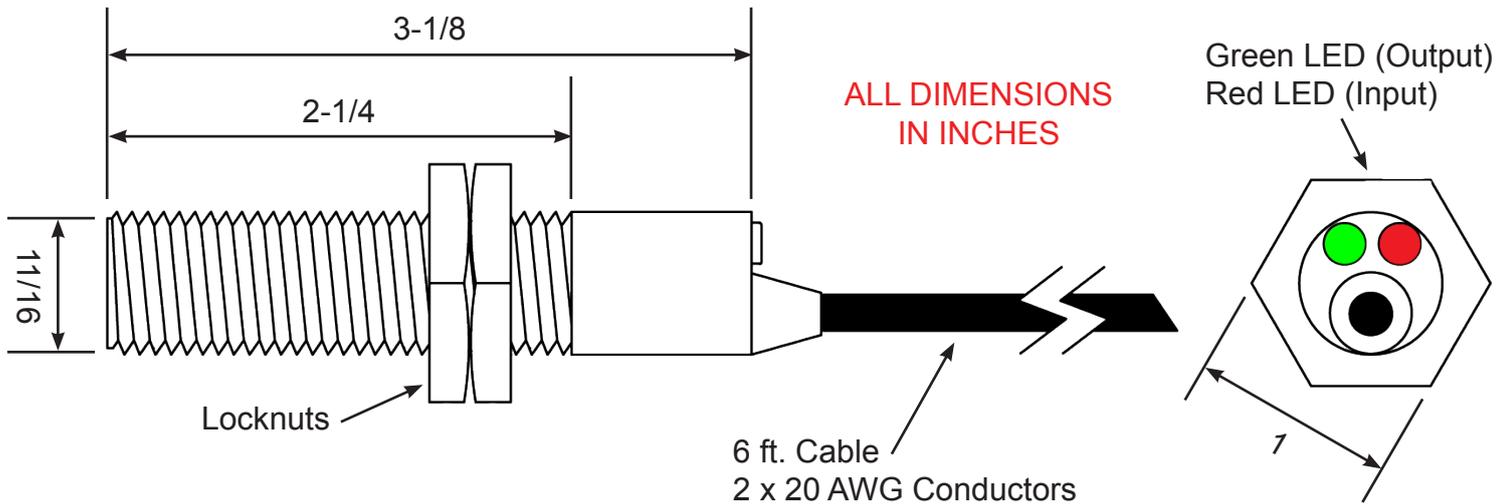
Ideally, the target should be a ferrous metal, but non-ferrous metal will be detected at a shorter range. Maximum range for ferrous targets is 5/16 in. (8 mm) and for non-ferrous targets it is 3/16 in. (5 mm), assuming a 3/4 in. (19 mm) diameter target. Smaller targets may be used but operating distances will be reduced.

The unit incorporates a start-up delay of 4 seconds to allow moving parts to achieve correct speed, thereafter, if a pulse is not received within 4 seconds an output stopped motion signal is indicated.

## SPECIFICATIONS

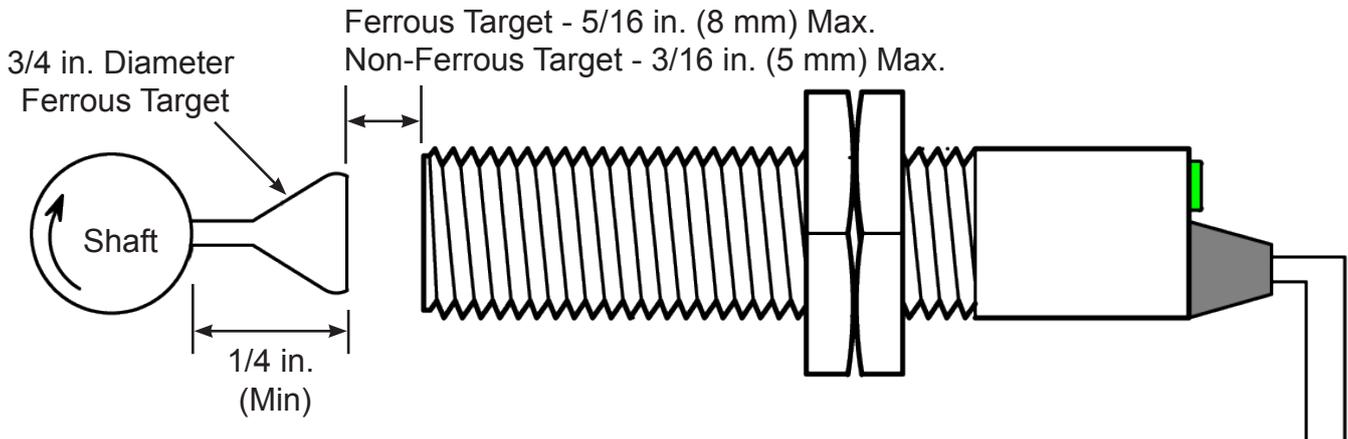
Supply	24 to 240 Volts AC/DC (50/60 Hz)
Switching Capacity	200 mA Maximum
Saturation Voltage	8 Volts Maximum (Output On)
Leakage Current	1.6 mA Maximum (Output Off)
Operating Temperature	-13°F (-25°C) to +158°F (+70°C)
Relative Humidity	90% RH
Sensing Range	Ferrous Target - 5/16 Inch (8 mm) Maximum Non-Ferrous Target - 3/16 Inch (5 mm) Maximum
Enclosure	Nylon - ISO Threaded 18 mm by 1 mm Pitch
Cable	6 ft. (2 m), 2 Conductor
Output State	Normally Closed (Volt Drop 8 Volts Max.) Above Minimum Input Speed Normally Open (Leakage Current 1.6 mA Max.) at Stopped Motion
Input Pulse Range	20 to 2,000 PPM Maximum
Start Up Delay	4 Seconds
Trip Point	Stopped Motion if No Input Received for a Period of 4 Seconds
LED Indicators (2)	Red (Input) = Target Sensed Green (Output) = Closed Circuit
Protection	IP67
Approvals	 CSA Class II Division 1 Groups E, F and G (USA & Canada) ATEX & CE Versions Available (Europe)

## DIMENSIONS



## INSTALLATION

Fasten the M100 Stopswitch to a suitable mounting bracket with guard, such as 4B's Whirligig® universal shaft sensor mount, with the nose of the switch within the sensing range of the target, as shown below -



### ⚠ WARNING AVERTISSEMENT

O.S.H.A. requires that all exposed rotating shafts are provided with a full guard. Therefore, this device and its target must be equipped with a guard.

*O.S.H.A. exige que tous les arbres rotatifs exposés soient dotés d'une protection complète. Par conséquent, cet appareil et sa cible doit être équipée d'un garde.*



**M100 Stopswitch Shown on Optional Whirligig® Shaft Sensor Mount/Guard with Mag-Con™ Magnetic Connector**

## NOTE

18 mm to 1/2 inch NPT Conduit Adapter Available (Part # A12NPT)

## STANDARD WIRING DIAGRAM

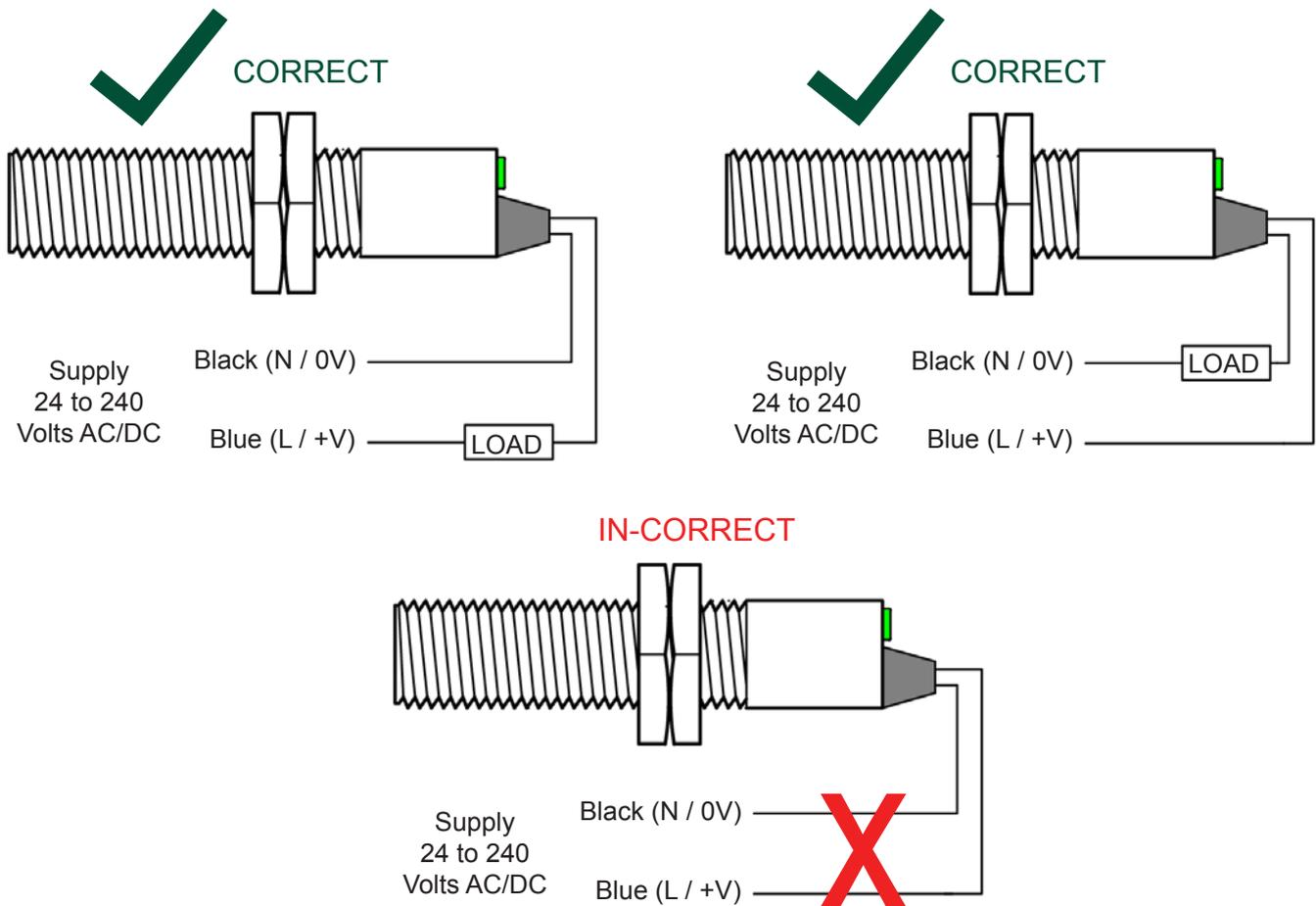
All wiring must be in accordance with local and national electrical codes and should be undertaken by an experienced and qualified electrician. All wiring methods must be suitable for Class II Division 1 (Groups E, F & G) Hazardous Locations.

Always use dust/liquid tight flexible metal conduit with approved fittings to protect the sensor cables. Use rigid metal conduit to protect the cables from the sensors to the control unit. Conduit systems can channel water due to ingress and condensation directly to sensors and sensor connections which over time will adversely affect the performance of the system. As such, the installation of low point conduit drains is recommended for all sensors.

The M100 has a two wire cable. It must be wired through a load (see below) with the same voltage rating as the supply being used. The supply polarity to the M100 is not important and the load can be connected to either wire. The cable can be extended to virtually any length with ordinary 2 wire cable.

Do not wire the M100 directly to a motor starting coil due to the 200 mA maximum current capacity.

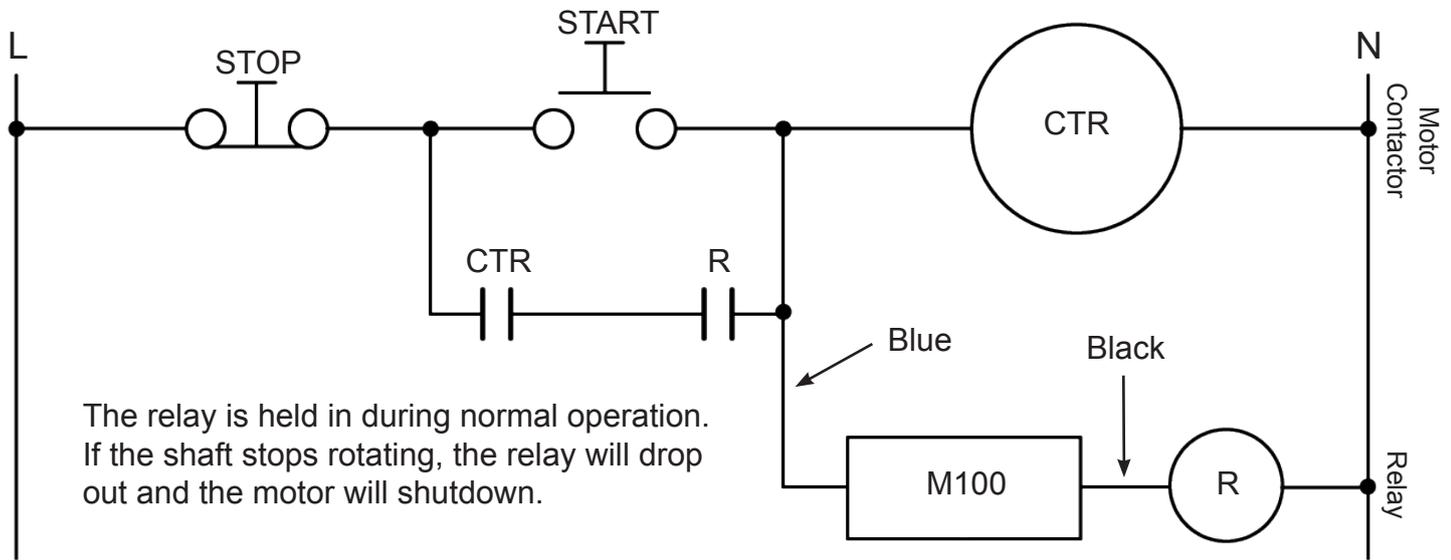
It is not recommended to wire the M100 in series with other sensors.



## NOTE

Load refers to any item that limits current (PLC input, ice cube relay, etc.) that you would like the M100 to switch on/off. Load must be the same voltage rating as the supply being used. Total circuit current is 200 mA (max).

## TYPICAL CONTROL WIRING



## TESTING AND COMMISSIONING

1. Check that the unit is correctly installed (see standard wiring diagram).
2. Check that the distance between the target, stud or bolt head and sensing face of M100 Stopswitch is within the minimum distance specified.
3. Start up machine.
4. The unit is now set. If the M100 Stopswitch fails to receive a signal within every 4 second period, (i.e. target stops rotating or there is a power failure) the unit will switch to normally open.
5. Test by sliding a metal putty knife between the sensor and the target.
6. During normal operation the red LED will flash each time an input signal is received. The closed circuit is indicated by a permanent green LED. If the unit fails to receive a signal for 4 seconds the circuit reverts to open state indicated by the green LED going out.



### WARNING AVERTISSEMENT

If the system does not immediately shutdown as expected or alarm as required, then remove the machine from service until the problem has been diagnosed and corrected.

*Si le système ne s'arrête pas immédiatement comme prévu ou ne déclenche pas d'alarme comme requis, retirez le mettre la machine hors service jusqu'à ce que le problème ait été diagnostiqué et corrigé.*



### WARNING AVERTISSEMENT

Explosion hazard. Do not remove or replace while circuit is live unless the area is free of ignitable concentrations.

*Risque d'explosion. Ne pas retirer ni remplacer pendant que le circuit est sous tension à moins que l'emplacement ne soit exempt de concentrations inflammables.*

# TROUBLESHOOTING GUIDE

FAULT	REMEDY
Red LED (input) does not illuminate	<p>Check that the load and the supply voltage are the same, and that the total circuit current is less than 200 mA. Slide a screwdriver blade across the face of the sensor, the input LED should flicker. If not, contact 4B.</p> <p>If the input LED does flicker, move the front face of the sensor closer to the target and check the target size as specified under "INSTALLATION".</p>
Red LED (input) Stays on Permanently	Either increase the gap between the target and the shaft, or between the target and the sensor face.

## PARTS & ACCESSORIES



### Whirligig - Shaft Sensor Mount

The Whirligig is a fully guarded target for easy mounting of motion sensors. It is a universal shaft sensor mount suitable for all industry standard cylindrical or DIN style inductive sensors. The Whirligig is available with 1, 2, 4 or 8 pulse targets, and attaches to the machines shaft by a 1/2 in. tapped hole or magnetically using the Mag-Con™ adapter.

### Conduit Adapter

The A12NPT conduit adapter is used to connect the metric threaded body of the sensor to 1/2 inch NPT conduit.



### CDL1 & CDL4 Load Devices (2 Wire)

The CDL1 and CDL4 devices add additional loads to PLC inputs. The CDL1 is for 110 VAC powered inputs, while the CDL4 (not pictured) is designed for 24 VDC (NPN and PNP type) low power inputs. Both devices can be used with the 2 wire M100 Stopswitch.

# PRODUCT WARRANTY

## 1. EXCLUSIVE WRITTEN LIMITED WARRANTY

ALL PRODUCTS SOLD ARE WARRANTED BY THE COMPANY (4B COMPONENTS LIMITED, (4B) BRAIME ELEVATOR COMPONENTS LIMITED, AND (4B) S.E.T.E.M. Srl) HEREIN AFTER REFERRED TO AS 4B TO THE ORIGINAL PURCHASER AGAINST DEFECTS IN WORKMANSHIP OR MATERIALS UNDER NORMAL USE FOR ONE (1) YEAR AFTER DATE OF PURCHASE FROM 4B. ANY PRODUCT DETERMINED BY 4B AT ITS SOLE DISCRETION TO BE DEFECTIVE IN MATERIAL OR WORKMANSHIP AND RETURNED TO A 4B BRANCH OR AUTHORIZED SERVICE LOCATION, AS 4B DESIGNATES, SHIPPING COSTS PREPAID, WILL BE, AS THE EXCLUSIVE REMEDY, REPAIRED OR REPLACED AT 4B'S OPTION.

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## 3. NO WARRANTY "BY SAMPLE OR EXAMPLE"

ALTHOUGH 4B HAS USED REASONABLE EFFORTS TO ACCURATELY ILLUSTRATE AND DESCRIBE THE PRODUCTS IN ITS CATALOGS, LITERATURE, AND WEBSITES, SUCH ILLUSTRATIONS AND DESCRIPTIONS ARE FOR THE SOLE PURPOSE OF PRODUCT IDENTIFICATION AND DO NOT EXPRESS OR IMPLY A WARRANTY AFFIRMATION OF FACT, OF ANY KIND OR A WARRANTY OR AFFIRMATION OF FACT THAT THE PRODUCTS WILL CONFORM TO THEIR RESPECTIVE ILLUSTRATIONS OR DESCRIPTIONS. 4B EXPRESSLY DISCLAIMS ANY WARRANTY OR AFFIRMATION OF FACT, EXPRESSED OR IMPLIED, OTHER THAN AS SET FORTH IN THE EXCLUSIVE WRITTEN LIMITED WARRANTY STATEMENT ABOVE, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

## 4. LIMITATION OF DAMAGES

ANY LIABILITY FOR CONSEQUENTIAL, INCIDENTAL, SPECIAL, EXEMPLARY, OR PUNITIVE DAMAGES, OR FOR LOSS OF PROFIT WHETHER DIRECT OR INDIRECT, IS EXPRESSLY DISCLAIMED.



With subsidiaries in North America, Europe, Asia, Africa and Australia along with a worldwide network of distributors, 4B can provide practical solutions for all your applications no matter the location.



**4B COMPONENTS LTD.**

625 Erie Avenue  
Morton, IL 61550  
USA  
Tel: 309-698-5611  
Fax: 309-698-5615

**4B BRAIME  
COMPONENTS LTD.**

Hunslet Road  
Leeds LS10 1JZ  
United Kingdom  
Tel: +44 113 246 1800  
Fax: +44 113 243 5021

**4B DEUTSCHLAND**

35 bis, rue du 8 mai 1945  
Villers Bretonneux  
F-80800  
France  
Tel: +49 2333 601681

**4B ASIA PACIFIC**

Build No. 899/1 Moo 20  
Soi Chongsiri, Bangplee-Tam Ru Road,  
Tanbon Bangpleeyai, Amphur Bangplee,  
Samutprakarn 10540  
Thailand  
Tel: +66 2 173-4339  
Fax: +66 2 173-4338

**4B FRANCE**

35 bis, rue du 8 mai 1945  
Villers Bretonneux  
F-80800  
France  
Tel: +33 3 2442 3226

**4B AFRICA**

14 Newport Business Park  
Mica Drive, Kya Sand  
2163 Johannesburg  
South Africa  
Tel: +27 11 708 6114  
Fax: +27 11 708 1654

**4B AUSTRALIA**

Building 1, 41 Bellrick Street  
Acacia Ridge, 4110  
Queensland  
Australia  
Tel: +61 7 3216 9365  
Fax: +61 7 3219 5837

**4B CHINA**

F1, Building 5A,  
8 West Lake Road,  
Wujin High & New Technology  
Development Zone,  
Changzhou 213164, Jiangsu Province,  
China  
Tel: +86 519-88556006

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